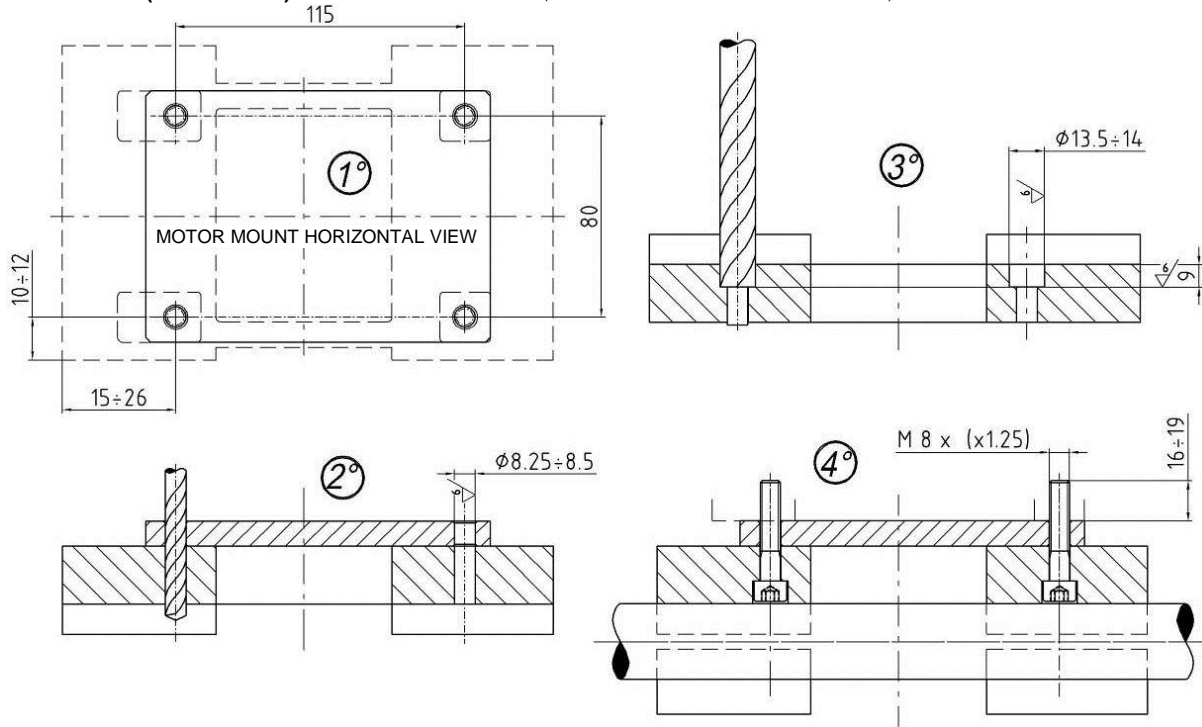


# PREPARATION AND INSTALLATION OF THE ADDITIONAL PLATE AND MOTOR-MOUNT

**DRILL 4 HOLES (Diam. 8.5mm) IN THE MOTOR-MOUNT (ALL THE DIMENSIONS ARE IN MILLIMETERS)**

**FIG.1**



BEFORE INSTALLING THE MOTOR-MOUNT, POSITION THE ADDITIONAL PLATE ON THE CRANKCASE.

(FIG.2).



**FIG.2**

**3.4.3** INSTALL THE MOTOR MOUNT. MAKE SURE TO USE M8 ALLEN SCREWS WITH A LENGTH SUCH AS TO ENGAGE, IN THE CRANKCASE, A THREADED PORTION LENGTH OF 16±19mm (THE SCREW MUST PROTRUDE FROM THE PLATE FOR 16±19mm)

(SEE FIG. 1 AND 3)

**4 ALLEN SCREWS M8 – TORQUE AT 22÷24 Nm (190 ÷ 210 in-lb)**

(6 mm ALLEN WRENCH)



**FIG.3**

# DRAWING FOR EXAMPLE INSTALLATION ADDITIONAL PLATE

